



Excel  
Primer N  
611

Product Data Sheet

**Product Description**

Vibra-TITE Excel Primer N 611 is a flammable but ozone friendly version of Primer N which replaces the original trichloroethane based product. Primer N speeds cure of all anaerobic fluids and assists in speeding fixture times and reducing ultimate cure times.

**Typical Applications**

Vibra-TITE Excel Primer N is used with all Vibra-TITE anaerobic products but is not recommended for our Gasket Makers. Primer N has an on part life of 30 days.

**Procedure for Application**

Product is normally hand applied from the bottle by brushing, wiping or spraying onto parts.

**Properties**

Excel 611 Primer N is a blend of flammable solvents. Care must be taken to avoid flames.

**Technical Features**

Chemical Base.....Heptane / Acetone  
Color:..... Green  
Viscosity .....3cps  
Shelf Life.....12 months @ 68°F unopened  
Flammability..... Yes, high

**Cured Performance**

Performance is dependent on the anaerobic viscosity, gap fill and type of materials being bonded. However, in typical applications fixture times are achieved in approximately 2 minutes.

**Presentation**

Bottles.....2 oz, 8 oz (with pump sprayer)  
Cans.....Gallon

**General Information**

**Storage**

Store in cool area out of direct sunlight

**Note**

Vibra-TITE Excel Primer N can be used by applying the primer to one or both bonding surfaces by spray, wipe or brush. Excel Primer N can be used for batch dipping of large quantities of parts while it also degreases and cleans your parts.

**Health & Safety in use**

Use in well ventilated area and read MSDS.